ORIGINAL ARTICLE

Synthesis and oxoanions (dichromate/arsenate) sorption study of *N*-methylglucamine derivative of calix[4]arene immobilized onto poly[(phenyl glycidyl ether)-co-formaldehyde]

Serkan Sayin · Fatih Ozcan · Shahabuddin Memon · Mustafa Yilmaz

Received: 12 October 2009/Accepted: 3 December 2009/Published online: 18 December 2009 © Springer Science+Business Media B.V. 2009

Abstract The article describes synthesis as well as the evaluation of sorption properties of new N-methylglucamine substituted calix[4]arene and its poly[(phenyl glycidyl ether)-co-formaldehyde] immobilized product. Firstly, 5,17-bis-[(N-methylglucamine)methyl]-25,26,27,28-tetrahydroxy-calix[4]arene (3) was synthesized by the treatment of calix[4]arene with a secondary amine N-methylglucamine and formaldehyde via Mannich reaction. The immobilization of 3 onto poly[(phenyl glycidyl ether)-coformaldehyde] to form calixarene based polymer (4) was carried out under suitable reaction conditions via nucleophilic substitution reaction. All the new compounds were characterized by a combination of FT-IR, ¹H-NMR spectroscopic and elemental analysis techniques. The sorption studies of 4 reveal that it is an excellent material for the removal of toxic oxoanions especially arsenate from aqueous environment. To understand the selectivity of 4, we also examined the retention of dichromate anions in the presence of Cl⁻, NO₃⁻ and SO₄²⁻ anions at pH 1.5.

Keywords Calix[4]arene · Dichromate · Arsenate · Sorption · Proton-switchable

S. Sayin · F. Ozcan · M. Yilmaz (⊠) Department of Chemistry, Selcuk University, 42075 Konya, Turkey e-mail: myilmaz42@yahoo.com

S. Memon

National Center of Excellence in Analytical Chemistry, University of Sindh, Jamshoro 76080, Pakistan

Indroduction

Calix[n]arenes have received much attention in supramolecular chemistry over the last decade [1-3]. They represent a class of macrocycles widely used as typical third generation host compounds in supramolecular chemistry for the construction of various receptors or complexation agents for anions, cations and neutral molecules [4]. The complexation properties of calix[n]arene derivatives appear to be highly dependent upon the nature and number of donor atoms and in particular, upon the conformation of the calix [4] arene moiety [5-8]. Therefore, the potential as receptors depends on introducing various functional groups either to the upper or to the lower rim of the calixarene molecule [9–12]. Generally, calix[4]arene derivatives bearing amine or amide functions, capable of interacting with anions by hydrogen bonds are employed as selective anion extractant molecules [13]. Recently, we have reported calix[4]arene-based receptors, which effectively bind anions and can be useful for multiple applications such as laboratory, clinical, environmental, and industrial process analyses [14–19].

Toxic oxoanions (arsenite, arsenate, chromate, and dichromate) contamination of water is a serious hazard. Apart from the industrial and other anthropogenic activities, they also inter into the groundwater from natural sources [20]. Arsenic is one of the trace elements well-documented as groundwater contaminant and a serious public health concern in recent years due to its known carcinogenic as well as other adverse health effects [21, 22]. The European Commission [23], the US Environmental Protection Agency [24] and the World Health Organization (WHO) [25] have all recently revised the maximum arsenic concentration limit in drinking water by decreasing it from 50 to 10 μ g L⁻¹ [26]. Therefore, various

sophisticated methods [27–31] have needed to be improved and used for the removal of arsenic from the environment.

Chromium is also toxic, carcinogenic and harmful to human beings [32] in the form of Cr(VI) as As(V). Chromium and its compounds are widely used in plating, leather tanning, dye, cement, and photographic industries; producing large quantities of toxic pollutants [33]. Chromium can exist in several oxidation states, however, only the trivalent and hexavalent forms are environmentally important [34]. Chromium(III) has been reported to be biologically essential to mammals as it maintains effective glucose, lipid, and protein metabolisms. Moreover, chromium(VI) is toxic due to its diffusion as $Cr_2O_7^{2-}$ or $HCr_2O_7^{-}$ through cell membranes and oxidize biological molecules [35].

The *N*-methyl-_D-glucamin (NMDG) immobilized onto cross-linked polystyrene beads have been developed for boron removal from irrigation water in 1957 [36, 37]. Along with boron removal, NMDG containing several macroporous resins have been studied for its affinity for oxoanions of Ge(IV), V(V), Mo(VI), As(V), As(III), W(VI), Se(IV), Se(VI), and Sn(IV) [38, 39]; neither As(III) nor As(V) sorption was observed [40]. Herein, in view of the above fact **NMG-Calix** (3) was synthesized by following Mannich reaction. Then, **3** was immobilized onto poly[(phenyl glycidyl ether)-co-formaldehyde] (**PPGEF**) to obtain **PPGEF-NMG-Calix** (4). The synthesized resin **4** was then applied for the sorption of oxoanions such as dichromate and arsenate from aqueous media.

Results and discussion

Synthesis

The main goal of this work was the design and synthesis of **3** and its immobilization onto PPGEF to obtain **4** as well as evaluation of their sorption properties toward dichromate and arsenate ions. All of the new compounds have been characterized through ¹H-NMR, IR and Elemental analyses techniques. The synthetic route of new calixarene derivatives is given in Scheme 1.

To receive desired goal, *p-tert*-butylcalix[4]arene (1) and calix[4]arene (2) were prepared according to the known procedures [41]. The substitution of calix[4]arene (2) at its upper rim (Mannich reaction) was conducted in the presence of AcOH in THF with a secondary amine *N*-methylglucamine and formaldehyde to afford the cone conformer NMG-Calix (3) in 39% yield. The immobilization of **3** onto poly[(phenyl glycidyl ether)-co-formal-dehyde] was carried out in the presence of potassium carbonate in CH₃CN to obtain polymeric calix[4]arene derivative (**PPGEF-NMG-Calix**) (4) in 63% yield. The

¹H-NMR spectra of **3** has a typical AX pattern for the methylene bridge proton (ArCH₂Ar) of the calixarene moiety at 4.23 ppm (J = 19.6 Hz) which demonstrates that the compound **3** exists in the cone conformation [42]. The formation of PPGEF-NMG-Calix (**4**) was confirmed by the ¹H-NMR data that also demonstrates the presence of calix moieties in cone conformation in the backbone of **4**.

Dichromate anion sorption studies

The removal of the dichromate anion from wastewater sources gained high attention due to their high toxic effects. It is well known that as the pH of the aqueous solution is lowered (pH < 6), the oxoanion structure changes from the monomeric CrO_4^{2-} to the dimeric $\text{HCr}_2\text{O}_7^{-}$ [43]. In view of that feature, we were interested in synthesizing novel polymeric calix[4]arene derivative as a host having protonswitchable binding lobes for anions and examining its sorption properties for anions at the varying range of pH, i.e. 1.5–4.5 pH. The solid–liquid sorption experiments for **3** were not performed due to its partial solubility in water. The sorption efficiency of **4** was investigated by solid-phase sorption system using aqueous solution of HCr_2O_7^- at different pH.

The sorption results given in Fig. 1 show that $Na_2Cr_2O_7$ could be extracted from aqueous solution at different pH. The results indicate that **4** has high anion sorption ability at low pH between 1.5 and 2.5. This high anion sorption ability can be explained by the fact that **4** is protonable in acidic conditions due to tertiary amine groups and it would form complex easily with dichromate anions by electrostatic interactions and hydrogen bonding. Moreover, calix[4]arene derivative may have gained a more rigid and appropriate structure for complexing with anions in the polymeric chain.

Consequently, the interfering effect of other anions on dichromate anion retention of **4** was examined by using additional different inorganic sodium salts (Cl⁻, SO₄²⁻ and NO₃⁻) and their mixture. The results are given in Table 1, showing the retention of dichromate ions with **4** in the presence of other anions. The sorption of Na₂Cr₂O₇ with **4** was not affected by the presence of other sodium salts. In view of these results, compound **4** could be used as selective ionophore for Cr(VI) in the presence of foreign anions.

Arsenate anion sorption studies

Arsenic is a serious public health concern because of its carcinogenic and other various health effects [21, 22]. For a molecule to be effective as a host, it is necessary that its structural features are compatible with those of the guest anions. The arsenate species occurs mainly in the form of





Fig. 1 Sorption percentages of dichromate anion with PPGEF-NMG-Calix at pH 1.5–4.5 (Solid phase, sorbent = 25 mg (PPGEF-NMG-Calix), aqueous phase, $Na_2Cr_2O_7 = 1.0 \times 10^{-4}$ M (10 mL) at 25 °C for 1 h)

Table 1 Dichromate retention results of 4 at 1.5 pH, in the presence of interfering anions (Cl⁻, SO_4^{2-} and NO_3^{-}) and their mixture^a

Different anions ^b					
	None	Cl^{-}	SO_4^{2-}	NO_3^-	Mixture
4	27	26.7	26.6	24.0	25.3

^a Solid phase, sorbent = 25 mg (**PPGEF-NMG-Calix**), aqueous phase, $Na_2Cr_2O_7 = 1.0 \times 10^{-4}$ M (10 mL) at 25 °C

 $^{\rm b}\,$ The concentration of different anions = 1.0 $\times\,10^{-2}$

 $H_2AsO_4^-$ in the pH range between 3 and 6, while a divalent anion $HAsO_4^{2-}$ dominates at higher pH values (such as between pH 8 and 11). Thus, it is evident that the adsorption of arsenate by calixarene is depending on pH ranges. In higher acidic conditions (pH 1–3) the arsenate

ions will be protonated in the H_3AsO_4 form. Besides this, the monoanion ($H_2AsO_4^-$) will have a smaller free energy of hydration as compared to its dianionic form $HAsO_4^{2-}$. In brief, the arsenate ions ($H_2AsO_4^-/HAsO_4^{2-}$) are mono/ dianions having oxide moieties at the periphery of the anions. These oxides are potential sites for hydrogen bonding to the host molecule.

According to the literature [40], immobilized *N*-methyl-D-glucamine on poly(vinylbenzyl chloride) beads show high affinity towards arsenate ions. Therefore, we have designated and synthesized new **PPGEF-NMG-Calix** (4) and examined its sorption behvior toward arsenate ion. The results of sorption studies are summarized in Fig. 2. From the data given in Fig. 2, it is observed that arsenate anion was highly extracted by 4 at pH 3.5–5.5. This is not a surprising result because extractant 4 contains appropriate proton switchable amine binding sites and a great quantity of hydroxyl groups of NMG for aggregation of anions at low pH.

The maximum sorption (90%) of arsenate ions with **4** was observed at 3.5 pH and attained minimum (21%) at 5.5 pH. No sorption was observed when the pH increased to 7.0. The calix[4]arene based NMG derivative (**4**) provided suitable binding sites for interacting with the arsenate ions at low pH because of the presence of protonable amine groups. These interactions include electrostatic interactions and hydrogen bonding between protonable amine and the oxygens of arsenate anions [44]. The role of polymeric backbone may help in an increased interaction capability as well. The proposed interaction for the sorption of anions with **PPGEF-NMG-Calix** is given in Fig. 3 and Scheme 2.

Conclusion



The work reported here demonstrates the synthesis as well as dichromate and arsenate sorption studies of a new polymeric derivative (4) of NMG-Calix (3). The work

Fig. 2 Sorption percentages of arsenate anion with **PPGEF-NMG-Calix** at pH 3.5–7.0. (Solid phase, sorbent = 25 mg (**PPGEF-NMG-Calix**), aqueous phase, Na₂HAsO₄ = 1.0×10^{-5} M (10 mL) at 25 °C for 1 h)



Fig. 3 Proposed interactions of PPGEF-NMG-Calix with anions $(HCr_2O_7^- \text{ or } H_2AsO_4^-)$

confirms good sorption efficiency of **4** toward dichromate and arsenate anions at low pH. The results can be explained on the basis of varying interactions, including electrostatic interactions and hydrogen bonding between protonable amine groups along with hydroxyl groups of the ligand and the oxygens of oxoanions. The work will find its applicability in various fields of analytical/environmental chemistry.

Experimental

General

Analytical TLC was performed on precoated silica gel plates (Merck, Darmstadt, Germany). All reactions, unless otherwise noted, were conducted under a nitrogen atmosphere. All starting materials and reagents used were of standard analytical grade from Fluka, Merck and Aldrich and used without further purification. The commercial grade solvents were distilled, and then stored over arsenate and dichromate ion with ion with **Calix-MN**



molecular sieves. Anions were used as their sodium salts. The drying agent employed was anhydrous MgSO₄. All aqueous solutions were prepared with deionized water that had been passed through a Millipore milli-Q Plus water purification system. Melting points were determined on a Gallenkamp apparatus in a sealed capillary and are uncorrected. Elemental analyses were performed using a Leco CHNS-932 analyzer. ¹H-NMR spectra were recorded on a Varian 400 MHz spectrometer. Chemical shifts are given in ppm relative to an internal standard tetramethylsilane ($\delta = 0.0$). IR spectra were recorded with a Perkin– Elmer 1605 FTIR spectrometer as KBr pellets. UV-vis spectra were obtained on a Shimadzu 160A UV-vis recording spectrophotometer. Atomic absorption spectra were obtained on High-Resolution Continuum Source AAS (ContrAA 300) (Analytikjena). An Orion 410A + pH meter was used for the pH measurements.

Synthesis

The syntheses of *p*-tert-butylcalix[4] arene (1) and calix[4] arene (2) were carried out according to the procedures described in Ref. [41].

Synthesis of 5,17-bis-[(*N*-Methyl-glucamine)methyl]-25,26,27,28-tetrahydroxycalix[4]arene (**3**)

of glacial acetic acid, N-methylglucamine 4 mL (26.08 mmol), and 1.25 mL of aqueous formaldehyde (37%) were added into a solution of calix[4]arene (2) (4.7 mmol) in 150 mL of THF and the reaction mixture was stirred for 20 days at room temperature. The reaction mixture was monitored by TLC. The solvent was removed under vacuum, then methanol was added, the precipitates formed were filtered off and the received product was washed with water and dried in a vacuum desiccator. Yield 39%; m.p.: >350 °C. ¹H-NMR (400 MHz DMSO): δ 2.49 (s, 6H, -CH₃), 3.16-3.63 (br., 34H, -CH₂-N-, -CH-, -CH₂-, ArCH₂Ar, -OH, Ar-CH₂-N-), 4.23 (d, 4H, J = 19.6 Hz, ArCH₂Ar), 6.33–6.86 (br, 10H, ArH). Anal. Calcd. for C₄₄H₅₈N₂O₁₄; 62.99, C; 6.97, H; 3.34, N. Found: 63.02, C; 6.88, H; 3.32, N.

Synthesis of PPGEF-NMG-Calix (4)

A solution of compound **3** (0.238 mmol) in CH₃CN (30 mL) was stirred in the presence of K_2CO_3 (2.13 mmol)

at room temperature for half an hours. Then poly[(phenyl glycidyl ether)-co-formaldehyde] was added into reaction mixture and heated under refluxed for 16 h. The reaction was checked by TLC. The cooled mixture was filtered and evaporated. Resulting solid was washed three times with water. Yield of dark pink colour product comes out 63%; m.p. >350 °C. ¹H-NMR (400 MHz DMSO): δ 2.49 (s, 6H, –CH₃), 3.16–3.63 (br., 59H, –CH₂–, –CH–, –OH, ArCH₂Ar, –N–CH₂–), 4.23 (d, 4H, *J* = 19.6 Hz, ArCH₂Ar), 6.33–6.86 (br., 25H, ArH). Anal. Calcd. for C₈₀H₉₄N₂O₂₀; 68.46, C; 6.75, H; 2.00, N. Found: 68.53, C; 6.68, H; 2.06, N.

Sorption procedure

The sorption capacities of the synthesized calix[4]arene derivative (4) was determined by the following technique [14]: an aqueous solution (10 mL) containing Na₂Cr₂O₇ or Na₂HAsO₄ solution at a concentration of 1.0×10^{-4} M (for dichromate) and 1×10^{-5} (for Na₂HAsO₄·7H₂O) and 25 mg of the sorbent were mixed in a stoppered flask that was shaken at 175 rpm, 25 °C for 1 h. The sorbent was separated before measurements. The residual dichromate concentration of aqueous solute was determined spectrophotometrically by UV–vis analyses at 346 nm. The concentration of arsenate ion remaining in aqueous phase was determined by ContrAA 300 spectrometer. The effect of pH was studied by adjusting the pH of aqueous solutions using dilute HCl and KOH solutions at 25 °C. The experiments were performed in triplicate.

Blank experiments showed that no dichromate and arsenate sorption occurred in the absence of calix[4]arene.

The percent sorption (S %) was calculated according to Eq. 1;

$$S\% = (C_0 - C)/C_0 \times 100 \tag{1}$$

where C_0 and C are the initial and final concentrations of the dichromate ion before and after the sorption, respectively.

Selectivity Studies

Selectivity studies of **4** were performed in presence of nitrate (NO₃⁻), sulphate (SO₄²⁻) and chloride (Cl⁻) anions since they could be present more than dichromate anions in aqueous solutions. For this propose, anions were used as corresponded with one hundred-fold of dichromate anion concentration and determined according to literature [45].

Acknowledgements We would like to thank The Scientific and Technological Research Council of Turkey (TUBITAK Grant No. 107T873) and The Research Foundation of Selcuk University (BAP) for financial support of this work.

References

- 1. Gutsche, C.D.: Calixarenes. The Royal Chemical Society, Cambridge (1989)
- Vicens, J., Böhmer, V. (eds.): Calixarenes: a versatile class of macrocyclic compounds. Kluwer, Dordrecht (1986)
- Gómez-Kaifer, M., Reddy, P.A., Gutsche, C.D., Echegoyen, L.: Elelctroactive calixarenes. 1. Redox and cation binding properties of calixquinones. J. Am. Chem. Soc. 116, 3580–3587 (1994)
- Stastny, V., Lhoták, P., Michlová, V., Stibor, I., Sykora, J.: Novel biscalix[4]arene-based anion receptors. Tetrahedron 58, 7207– 7211 (2002)
- Ikeda, A., Shinkai, S.: Novel cavity design using calix[n]arene skeletons: toward molecular recognition and metal binding. Chem. Rev. 97, 1713–1734 (1997)
- Wong, M.S., Xia, P.F., Lo, P.K., Sun, X.H., Wong, W.Y., Shuang, S.M.: Synthesis of oligophenylene-substituted calix[4] crown-4 s and their silver(I) ion-induced nanocones formation. J. Org. Chem. 71, 940–946 (2006)
- Sun, X.H., Li, W., Xia, P.F., Luo, H.-B., Wei, Y., Wong, M.S., Cheng, Y.-K., Shuang, S.J.: Phenyl-calix[4]arenebased fluorescent sensors: cooperative binding for carboxylates. J. Org.Chem. 72, 2419–2426 (2007)
- Wong, M.S., Zhang, X.L., Chen, D.Z., Cheng, W.H.: Synthesis and fluorescence enhancement of oligophenylene-substituted calix[4]arene assemblies. Chem. Commun. 138–139 (2003)
- Arnaud-Neu, F., Barrett, G., Harris, S.J., Owens, M., McKervey, M.A., Schwing-Weill, M.J., Schwinte, P.: Cation complexation by chemically modified calixarenes. 5. Protonation constants for calixarene carboxylates and stability constants of their alkali and alkaline-earth complexes. Inorg. Chem. 32, 2644–2650 (1993)
- Ghidini, E., Ugozzoli, F., Ungaro, R., Harkema, S., Abu El-Fadl, A., Reinhoudt, D.N.: Complexation of alkali metal cations by conformationally rigid, stereoisomeric calix[4]arene crown ethers: a quantitative evaluation of preorganization. J. Am. Chem. Soc. 112, 6979–6985 (1990)
- Shinkai, S., Otsuka, T., Fujimoto, K., Matsuda, T.: Metal selectivity of conformational isomers derived from *p-tert*-butylcalix[4]arene. Chem. Lett. 19, 835–838 (1990)
- Tuntulani, T., Thavornyutikarn, P., Poompradub, S., Jaiboon, N., Ruangpornvisuti, V., Chaichit, N., Asfari, Z., Vicens, J.: Synthesis of tripodal aza crown ether calix[4]arenes and their supramolecular chemistry with transition-, alkali metal ions and anions. Tetrahedron 58, 10277–10285 (2002)
- Roundhill, D.M., Koch, H.F.: Methods and techniques for the selective extraction and recovery of oxoanions. Chem. Soc. Rev. 31, 60–67 (2002)
- Akceylan, E., Yilmaz, M., Bartsch, R.A.: Immobilization of cyclic alkylamine calix[4]arene derivatives on merrifield resin: evaluation of extraction ability toward dichromate. J. Macromol. Sci. Pure Appl. Chem. 43, 477–486 (2006)
- Memon, S., Tabakci, M., Roundhill, D.M., Yilmaz, M.: Synthesis and evaluation of the Cr(VI) extraction ability of amino/nitrile calix[4]arenes immobilized onto a polymeric backbone. React. Funct. Polym. 66, 1342–1349 (2006)
- Yilmaz, A., Memon, S., Yilmaz, M.: Synthesis and study of allosteric effects on extraction behavior of novel calixarenebased dichromate anion receptors. Tetrahedron 58, 7735–7740 (2002)
- Tabakci, M., Memon, S., Yilmaz, M., Roundhill, D.M.: Synthesis and extraction studies of a versatile calix[4]arene-based "protonswitchable extractant" for toxic metals and dichromate anions. J.Incl. Phenom. Macrocycl. Chem. 45, 267–270 (2003)
- Bayrakci, M., Ertul, S., Sahin, O., Yilmaz, M.: Synthesis of two new *p-tert*-butylcalix[4]arene β-ketoimin derivatives for

extraction of dichromate anion. J. Incl. Phenom. Macrocycl. Chem. **63**, 241–247 (2009)

- Ozcan, F., Ersoz, M., Yilmaz, M.: Preparation and application of calix[4]arene-grafted magnetite nanoparticles for removal of dichromate anions. Mater. Sci. Eng. C 29, 2378–2383 (2009)
- Kumar, R., Kumar, A., Chauhan, K., Gupta, R., Ahn, J.-H., Chauhan, G.S.: Removal of As(V) from water by pectin based active hydrogels following geochemical approach. Bioresour. Technol. **100**, 1474–1477 (2009)
- Yolcubal, I., Akyol, N.H.: Adsorption and transport of arsenate in carbonate-rich soils: coupled effects of nonlinear and rate-limited sorption. Chemosphere **73**, 1300–1307 (2008)
- Pokhrel, D., Viraraghavan, T.: Biological filtration for removal of arsenic from drinking water. J. Environ. Manage. 90, 1956–1961 (2009)
- European Union, European Commission Directive 98/83/Ec, Related with drinking water quality intended for human consumption (1998)
- USEPA, Integrated Risk Information System. http://www.epa. gov/iris/
- Caussy, D.: Case studies of the impact of understanding bioavailability: arsenic. Ecotoxicol. Environ. Saf. 56, 164–173 (2003)
- Kwok, K.C.M., Lee, V.K.C., Gerente, C., McKay, G.: Novel model development for sorption of arsenate on chitosan. Chem. Eng. J. 151, 122–133 (2009)
- Korte, N.E., Fernando, Q.: A review of arsenic(III) in groundwater. Crit. Rev. Environ. Control 21, 1–39 (1991)
- Johnston, R., Heijnen, H., Wurzel, P.: Safe water technology. Available from: http://www.who.int/water_sanitation_health/ arsenic/arsenicUNRep6.html (2003). Accessed June 2003
- Lin, T.-F., Wu, J.-K.: Adsorption of arsenite and arsenate within activated alumina grains: equilibrium and kinetics. Water Res. 35, 2049–2057 (2001)
- Thirunavukkarasu, O.S., Viraraghavan, T., Subramanian, K.S.: Removal of arsenic in drinking water using granular ferric hydroxide. Water SA 29, 161–170 (2003)
- Viraraghavan, T., Subramanian, K.S., Aruldoss, J.A.: Arsenic in drinking water-problems and solutions. Water Sci. Technol. 40, 69–76 (1999)
- Yusof, A.M., Malek, N.A.N.N.: Removal of Cr(VI) and As(V) from aqueous solutions by HDTMA-modified zeolite Y. J. Hazard. Mater. 162, 1019–1024 (2009)

- Raji, C., Anirudhan, T.S.: Batch Cr(VI) removal by polyacrylamide-grafted sawdust: kinetic and thermodynamics. Water Res. 32, 3772–3780 (1998)
- Goyal, N., Jain, S.C., Banerjee, U.C.: Comparative studies on the microbial adsorption of heavy metals. Adv. Environ. Res. 7, 311– 319 (2003)
- 35. Krishna, P.G., Gladis, J.M., Rambabu, U., Rao, T.P., Naidu, G.R.K.: Preconcentrative separation of chromium(VI) species from chromium(III) by coprecipitation of its ethyl xanthate complex onto naphthalene. Talanta 63, 541–546 (2004)
- Lyman, W. R., Preuss, A. F.: U.S. Patent 2,813,838, 19 Nov 19, 1957
- Yoshimura, K., Miyazaki, Y., Ota, F., Matsuoka, S., Sakashita, H.: Complexation of boric acid with the N-methyl-D-glucamine group in solution and in crosslinked polymer. J. Chem. Soc. Faraday Trans. 94, 683–689 (1998)
- Schilde, U., Uhlemann, E.: Separation of several oxoanions with a special chelating resin containing methylamino-glucitol groups. React. Polym. 20, 181–188 (1993)
- 39. Schilde, U., Kraudelt, H., Uhlemann, E.: Separation of the oxoanions of germanium, tin, arsenic, antimony, tellurium, molybdenum and tungsten with a special chelating resin containing methylaminoglucitol groups. React. Polym. 22, 101–106 (1994)
- Dambies, L., Salinaro, R., Alexandratos, S.D.: Immobilized *N*-methyl-_D-glucamine as an arsenate-selective resin. Environ. Sci. Technol. 38, 6139–6146 (2004)
- Gutsche, C.D., Nam, K.C.: Calixarenes: 22. Synthesis, properties, and metal complexation of aminocalixarenes. J. Am. Chem. Soc. 110, 6153–6162 (1988)
- Jaime, C., de Mendoza, X., Prados, P., Nieto, P.M., Sanchez, C.: Carbon-13 NMR chemical shifts. A single rulet o determine the conformation of calix[4]arenes. J. Org. Chem. 56, 3372–3376 (1991)
- Memon, S., Roundhill, D.M., Yilmaz, M.: Remediation and liquid-liquid phase transfer extraction of chromium(VI). A review. Collect. Czech. Chem. Commun 69, 1231–1250 (2004)
- Bayrakci, M., Ertul, S., Yilmaz, M.: Synthesis of di-substituted calix[4]arene-based receptors for extraction of chromate and arsenate anions. Tetrahedron 65, 7963–7968 (2009)
- Tabakci, M., Erdemir, S., Yilmaz, M.: Removal of dichromate anions with nanofiltration-complexation by using amino calix[4]arene derivative. Sep. Sci. Technol. 42, 3321–3331 (2007)